



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18538-3
Job Sheet 169599



Part No: RBT18538-3

Job Qty: 2 ea

Part Name: Right Seat Brace



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 12/19/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG RBT18538 Rev2A IPP Rev A 17.12.13 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/18/17	0.00	0.00	Start Up Waterjet2		2 17/12/19
100	Waterjet	2 pcs		12/18/17	0.00	0.20	Waterjet 2 OMAX		2 17/12/19
110	QC	2 pcs		12/18/17	0.00	0.00	QC2 Waterjet-4		2 17/12/19
120	QC	2 pcs		12/18/17	0.00	0.00	QC8-7		2 17/12/19
130	Brake NC	2 pcs		12/19/17	0.00	0.50	Brake NC 1		2 17/12/19
140	QC	2 pcs		12/19/17	0.00	0.00	QC5		2 17/12/19
150	Outsource	2 pcs		12/19/17	0.00	0.00	Outsource4		2 17/12/19
160	Packaging	2 pcs		12/19/17	0.00	0.00	Packaging2		2 17/12/19
170	QC	2 pcs		12/19/17	0.00	0.00	QC6		2 17/12/19
180	Packaging	2 pcs		12/19/17	0.00	0.00	Packaging3-1		2 17/12/19
190	QC21-SA	2 Ea		12/19/17	0.00	0.00	QC21		2 17/12/19

Part Op 100 - 1-Cut as per Dwg (RED BARN FOLDER) Dwg Rev: 2A Prog Rev: 2A 2-Deburr if necessary

Descriptions: 130 - Form as per DWG sheet 2

140 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

150 - Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M5052H32S.040	1	184	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____

Part No: _____

NCF

Date: _____

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DISPOSITION

Mfg Date: 12/19/17
Job No: 169599

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1270 Aberdeen Street
Hawkesbury, ON K64 1K7
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Mfg Date: 12/19/17
Job No: 169599



Environment	
Design	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	

DART AEROSPACE
S025140

Right Seat Brace

PART NO: RBT18538-3
Original Serial #: S025140
Revision:
Operation:
Change No:

Outsource

perature/Cur
ip
/Route
n/Damage/D
tion Incomplete
nination
rsink
Short

DART AEROSPACE
S025140

Right Seat Brace

PART NO:
Revision:
Operation:
Change No:

RBT18538-3

Start up Operation

Engineering	
Quality	
Other	

(QSI042) Approval

Completed By

/ Supervisor
Verification

rdinator
al

ong
ions
rance

Drilling Moved	
Drawing	
Finish	
Misread	
Turning Sequence	

Mislabeled
Fit/Function
Misaligned/off center

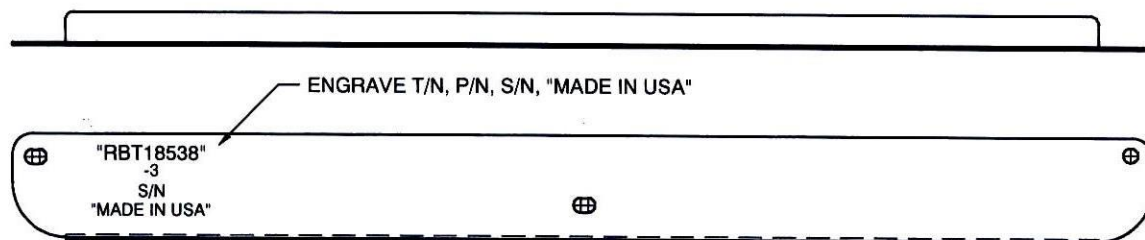
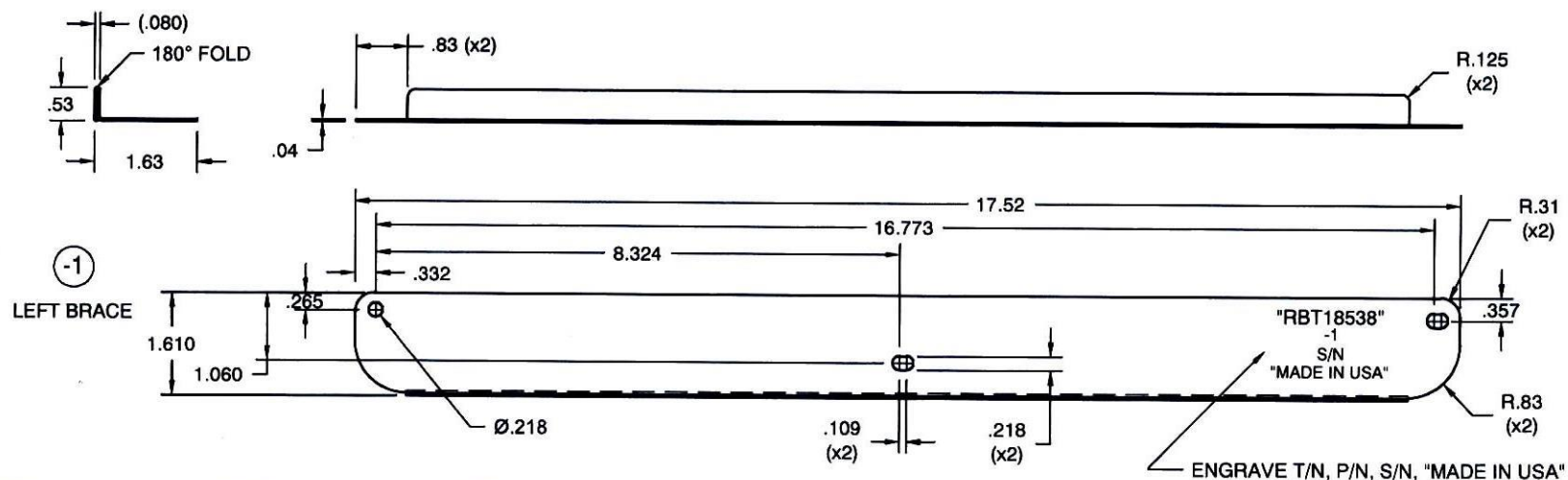
Drill Holes
Instructions Incomplete/Unclear

Past Due

OTHER:

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	CH'D MATERIAL THICKNESS FROM .06 TO .04, CH'D CUT OUTS ON END FROM .75 TO .83 (x2), CH'D R.31 (x4) TO R.31 (x2), & ADDED R.83 (x2), CH'D TWO #.218 HOLES TO ELONGATED SLOTS, ADDED R.125 (x2) TO LIP PER D.W.	1/6/11	RJC	
2A	ADDED ENGRAVE NOTE -1 & -3 PER R.W.	2/17/11	RJC	RW



-3
RIGHT BRACE
(DIMENSIONALLY OPPOSITE LEFT BRACE)

RED BARN MACHINE	
TITLE SEAT FRAME SUPPORTS	
DWG NO. RBT18538	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XX ± .005 FRACTIONS 1/32 ANGLES ± 5° METRIC REF. .XXmm ± .1mm FRACTIONS 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT APPROVED: <i>D. Wed</i> HEAT TREAT: CLEAR ANODIZE SPEC: MIL-A-8625F, TYPE II, CLASS I USED ON MODEL: BELL 206 B & L, 407	SCALE: NTS DATE: 10-7-10 SHEET: 2 of 2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>169599</u> Part No. <u>RBT18538-3</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																																		
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QC / QA Coordinator Approval																																																																									
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PURCHASE ORDER **PO038727**

Dart Aerospace Ltd.
 1270 Aberdeen St.
 Hawkesbury, ON
 K6A 1K7
 Canada
 Tel (613) 632-5200



Items					Job			Part		Line	
Extended Price	Unit Price (CAD)	Balance	Received Quantity	Order Quantity	Status	Date	Description	required			
\$14.58			0 pcs	1 pcs		1/30/17	Firmed				
	\$14.58/pcs		1 pcs								

Grand Total: \$3,919.69

Order Notes

26 169599 RBT18538-3 Right Seat Brace
 -Issue P/O to ATG:

-ANODIZE COLOR
 CLEAR, PER IAW MIL-A-
 8625F TYPE 2 CLASS 1,
 Water sealant
 -Certificate of Conformity is
 required

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program
 A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 1/11/18 10:04 AM dart.baker.diar



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914471

Date: 22-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: SWA6A-700 Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils), Water Sealant Job: 22314	Rev: 3 PO: PO038727	Line: 24
2 ea	Part: RBT18538-1 Left Seat Brace Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22315	Rev: 2A PO: PO038727	Line: 25
1 ea	Part: RBT18538-3 Right Seat Brace Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22316	Rev: 2A PO: PO038727	Line: 26
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22/01/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			